IMS HEALTH INC Form 3 November 02, 2006 UNITED STATES SECURITIES AND EXCHANGE COMMISSION FORM 3 Washington, D.C. 20549 OMB

INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940

OMB APPROVAL

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(Print or Type Responses)

1. Name and A Person <u>*</u> Nelligan		porting	2. Date of Event Requiring Statement (Month/Day/Year)	3. Issuer Name and Ticker or Trading Symbol IMS HEALTH INC [RX]				
(Last)	(First)	(Middle)	11/01/2006	4. Relationship of Reporting Person(s) to Issuer			5. If Amendment, Date Original Filed(Month/Day/Year)	
C/O IMS HI	EALTH,Â	1499						
POST ROA	D			(Check all applicable)				
(Street) FAIRFIELD, CT 06824				Director 10% Owner X_Officer Other (give title below) (specify below) President, IMS Americas			 6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person Form filed by More than One 	
							Reporting Person	
(City)	(State)	(Zip)	Table I - N	Non-Deriva	tive Securiti	es Be	neficially Owned	
1.Title of Secu (Instr. 4)	rity		2. Amount of Beneficially (Instr. 4)		3. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	4. Nat Owne (Instr.	•	
Common St	ock		19,790		D	Â		
Reminder: Rep owned directly			ch class of securities benefici	ially S	SEC 1473 (7-02)		
	inform	nation conta	pond to the collection of ained in this form are not and unless the form displ					

currently valid OMB control number.

1. Title of Derivative Security (Instr. 4)	2. Date Exercisable and Expiration Date (Month/Day/Year)	3. Title and Amount of Securities Underlying Derivative Security (Instr. 4)	4. Conversion or Exercise Price of	5. Ownership Form of Derivative	6. Nature of Indirect Beneficial Ownership (Instr. 5)
		Title	Derivative Security	Security: Direct (D)	

Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

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	Date Exercisable	Expiration Date		Amount or Number of Shares		or Indirect (I) (Instr. 5)	
Option (Right to Buy)	(1)	02/11/2009	Common Stock	20,000	\$ 18.88	D	Â
Option (Right to Buy)	(2)	07/08/2009	Common Stock	44,000	\$ 17.7	D	Â
Option (Right to Buy)	(3)	05/20/2010	Common Stock	50,000	\$ 16.05	D	Â
Option (Right to Buy)	(4)	04/05/2011	Common Stock	45,000	\$ 23.92	D	Â
Option (Right to Buy)	(5)	04/15/2012	Common Stock	35,000	\$ 24.06	D	Â

Reporting Owners

Reporting Owner Name / Address	Relationships					
	Director 10% Owr		Officer	Other		
Nelligan William C/O IMS HEALTH 1499 POST ROAD FAIRFIELD, CT 06824	Â	Â	President, IMS Americas	Â		
Signatures						

Alandra C. Murphy 11/03/2006 Attorney-in-Fact

**Signature of Reporting Person

Date

Explanation of Responses:

- If the form is filed by more than one reporting person, see Instruction 5(b)(v). *
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) This option vested in three equal annual instrallments beginning on the first anniversary of the date of grant, February 11, 2002.
- (2) This option vested in three equal annual installments beginning on the first anniversary of the date of grant, July 8, 2002.
- (3) This option vested in three equal annual installments beginning on the first anniversary of the date of grant, May 20, 2003.
- (4) This option vests in three equal installments beginning on the first anniversary of the date of grant, April 5, 2004.
- (5) This option vests in three equal installments beginning on the first anniversary of the date of grant, April 15, 2005.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, See Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.